

Topsides Scheme



A robust scheme, with an extensive track record, for use on Above Water areas. Utilises easily applied products that are easy to sand giving a fast overall working time.

Benefits

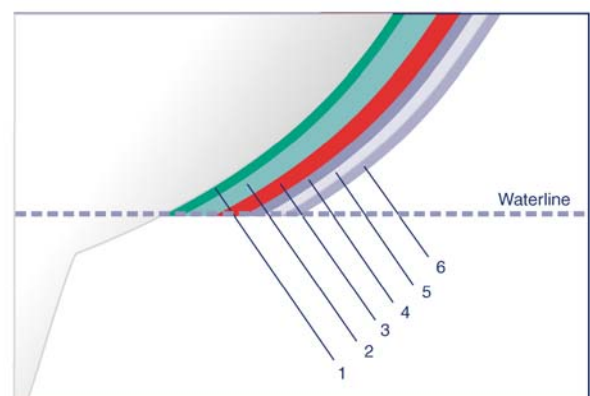
- Scheme and products have an extensive track record – Used regularly by leading major boatbuilders
- Reduced total working time – Easy application and easy sand products throughout the scheme
- Epoxy GP Coating has excellent adhesion to the majority of substrates currently used in the Yacht industry – a truly universal primer
- Long overcoating window (12 months) for Epoxy GP Coating gives added flexibility in painting schedules – freedom to alter dramatically alter schedules if required
- LG filler is lightweight, easy to mix, easy to sand and can be used in a mixing machine
- Epoxy Finishing Filler spreads easily and is solvent resistant once fully cured
- Polyurethane-based paint scheme, from base coat to high gloss topcoat – tough, hard wearing film for longevity



Typical Scheme

1.	Epoxy GP Coating	100 microns
2.	LG Filler	10,000 microns
3.	Epoxy Finishing Filler	1,000 microns
4(i).	Midcoat Flat HS	50 microns
4(ii).	Midcoat Flat HS	50 microns
5.	UC Gloss HS	40 microns
6(i).	Perfection	25 microns
6(ii).	Perfection	35 microns
6(iii).	Perfection	35 microns.







Note:- Above figures given as an example of a typical scheme only



Substrates

- Aluminium
- Steel
- Wood (can be applied on dimension stable wood)

Product attributes*

Product	Benefits	Spreading rates
1. Epoxy GP Coating 	<ul style="list-style-type: none"> Extended overcoating primer (up to 12 months, self-on-self or topcoats) Applied by airless spray, brush, roller and conventional spray 	3.4m ² /L
2. LG Filler 	<ul style="list-style-type: none"> Lightweight filler Easily applied at high film builds Applied by trowel, batten, spreader and rule 	1.0m ² /L/mm
3. Epoxy Finishing Filler 	<ul style="list-style-type: none"> Solvent resistant Applied by knife, trowel, batten, rule and float 	1.0m ² /L/mm
4. Midcoat Flat HS 	<ul style="list-style-type: none"> High solids (65%) polyurethane surfacing paint Easy sand Available in 2 colours Applied by conventional spray 	9.4m ² /L
5. UC Gloss HS 	<ul style="list-style-type: none"> High solids (73%) polyurethane undercoat paint Easy sand Can be used as a standard gloss finish Applied by conventional spray 	13.6m ² /L
6. Perfection 	<ul style="list-style-type: none"> High gloss, two-pack polyurethane finish Excellent flow and leveling Can be applied by brush, roller or conventional spray 	7.2m ² /L

* Further information for the application of this product can be found on the relevant datasheet

The following assumptions have been made:-

- 1) No thinners volumes (as necessary for application purposes) have been included
- 2) Epoxy GP spreading rates based on airless spray application
- 3) Midcoat Flat HS spreading rates based on conventional spray application
- 4) UC Gloss HS spreading rates based on conventional spray application
- 5) Perfection spreading rates based on conventional spray application

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